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Engine ...**

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24. Boat Adapter

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Harness Diagram. 25. Engine Boat Harnesses and Accessories Diagram. 26. Crusader Boat Harness Wiring Diagram. 27. Engine Speed Control/Can-Bus Harness Diagram. 28. Sync/Cruise Switch Panel Wiring Diagram. 29.

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Crusader 454 Wiring Diagram

MODEL MP7.4L PARTS
MANUAL - 7 CRUSADER
MP7.4L ITEM PART

NUMBER DESCRIPTION
QUANTITY 1 7080200

Piston and Pin

Assembly (STD) 8 1

7080210 Piston and Pin

Assembly (.030 OS) AR

2 7080180 Ring Set,
piston (STD) 8 2

7080100 Ring Set,

piston (.030 OS) AR 3

RA011009 Connecting

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Rod Assembly 8 4
7080040 Bolt,
connecting rod cap 16
5 7080050 Nut,
connecting rod cap 16

**MARINE
ILLUSTRATED PARTS
MANUAL - Crusader
Engines**

The descriptions and specifications contained in this manual were in effect at the time of printing. Crusader Marine Engines' policy of

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continued

improvement reserves the right to change specifications or design without notice and without obligation. This manual will cover the following Crusader engines: Year Model 2004 5.0L MPI

OWNER'S OPERATION and MAINTENANCE MANUAL - Crusader Engines

Terminal Block Style

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plug.

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Wiring - Crusader
Model 220/270 - Marine
Parts MODEL MP50/57L
PARTS MANUAL - 5
CRUSADER MP50/57L
L510012 ITEM PART
NUMBER DESCRIPTION
QUANTITY *

RB001005H Base

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Engine Assembly (LH)
AR * RB001005A Base
Engine Assembly (RH)
AR 1 R015013 Ring
Set, piston 57L (STD) 8
1 R015006 Ring Set,
piston

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propellers, and other accessories, but we also carry MerCruiser, PCM, Cummins, Perkins, etc. SEARCH BY PART NUMBER CRUSADER PARTS MANUALS. L510008 Captain's Choice MP 454XLi SN 101810 thru 103880, MP ...

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inlet at carb, any
Crusader filter
attached at engine and
any Racor water
separator auxilliary just
after the tanks. Make
sure you replaced the
distributor the same
way you took it out.
Bring the egine to TDC
on piston #1 and make
sure the rotor is
pointed to the #1 plug
wire.

**BoaterEd - Timing a
94 Crusader 350xl**

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Reverse rotation??

Wire

Harnesses/Adapters.

Gauge Wire Harness -

Pigtail. Item Number:

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Item Number:

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