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Design and Analysis of Experiments

The experimental data can be plotted in a 3D bar chart. Design of Experiments: 3D Bar Chart. The effect of each factor can be plotted in a Pareto chart. Design of Experiments: Pareto Chart. The negative effect of the interaction is most easily seen when the pressure is set to 50 psi and Temperature is set to 100 degrees.

What Is Design of Experiments (DOE)? | ASQ

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Table 14.26 (Design and Analysis of Experiments, Douglas C. Montgomery, 8th Edition) It is important to note that the split-block design has three sizes of experimental units where the units for effects of factor A and B are equal to whole plot of each factor and the experimental unit for interaction AB is a subplot which is the intersection of the two whole plots.

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