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ISO/TS 22002-4:2013 specifies requirements for establishing, implementing and maintaining prerequisite programmes (PRPs) to

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assist in controlling food safety hazards in the manufacture of food packaging.

ISO - ISO/TS 22002-4:2013 - Prerequisite programmes on ...

Now, requirements for packaging design have been included within a new publicly available specification, ISO/TS 22002-4 (formerly PAS 223) - Prerequisite programs (PRPs) and

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design requirements for food safety in the manufacture and provision of food packaging. The specification is aimed at food packaging manufacturing organizations needing to meet the requirements of PRPs as specified in ISO 22000, the key global standard for food safety.

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223 Certification FSSC 22000

This part of ISO/TS 22002 does not duplicate requirements given in ISO 22000 and is intended to be used in conjunction with ISO 22000, e.g. the effectiveness of measures taken according to this Technical Specification to protect against contamination of the food packaging are intended to be

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reviewed.

ISO/TS 22002-4:2013(en), Prerequisite programmes on food

...

What is ISO/TS 22002-4 Requirements for packaging design have been included within a new publicly available specification, ISO/TS 22002-4 (formerly PAS 223) - Prerequisite programmes (PRPs) and design

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requirements for food safety in the manufacture and provision of food packaging.

ISO/TS 22002-4 Food packaging manufacturing

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Using the international
standards; ISO 22000
for food safety

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management systems with ISO/TS 22002-4, the sector specific prerequisite programs for food packaging manufacturing and the FSSC 22000 additional requirements, FSSC 22000 ensures consistent, high quality audits which are monitored by an integrity program to measure and maintain performance for the delivery of safe packaging and

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packaging materials all over the world.

Food Packaging Manufacturing - FSSC 22000

ISO/TS

22002-5:2019(en)

Prerequisite

programmes on food
safety ? Part 5:

Transport and storage.

Buy. Follow. Table of
contents. Foreword.

Introduction. 1 Scope.

2 Normative

references. 3 Terms

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and definitions. 4
Prerequisite
programmes for
transport and storage.
4.1 General
requirements. 4.2
Facilities.

ISO/TS 22002-5:2019(en), Prerequisite programmes on food

...

ISO/TS 22002-5:2019.
p. 73101. ICS > 67 >
67.020. ISO/TS
22002-5:2019

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Prerequisite
programmes on food
safety — Part 5:
Transport and storage.
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**ISO - ISO/TS
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ISO/TS 22002-3:2011 is applicable to all organizations (including individual farms or groups of farms), regardless of size or complexity, which are involved in farming steps of the food chain and wish to implement PRPs in accordance with ISO 22000:2005, 7.2. If an organization is using

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ISO/TS 22002-3:2011
as a reference for the
purpose of ...

ISO - ISO/TS 22002-3:2011 - Prerequisite programmes on ...

PD ISO/TS

22002-1:2009

PUBLISHED DOCUMENT

National foreword This
Published Document is
the UK implementation
of ISO/TS

22002-1:2009. The UK
participation in its

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preparation was entrusted to Technical Committee AW/90, Quality systems for the food industry.

food safety

Prerequisite

programmes on

ISO/TS 22002-4:2013

Prerequisite

programmes on Food

Packaging Safety --

Part 4: Food packaging

manufacturing

CONFORMANCE

ANALYSIS 4

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Construction and
Layout of Buildings
ISO/TS 22002-4
Requirements
Compliant Comments
Yes No 4.1 General
requirements 4.2
Environment 4.3
Locations of
establishments ...

FSSC 22000 Packaging FSMS Implementation Workbook 2018 Surface

Food manufacturing
Page 18/26

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operations are diverse in nature and not all of the requirements specified in ISO/TS 22002-1:2009 apply to an individual establishment or process. Where exclusions are made or alternative measures implemented, these need to be justified and documented by a hazard analysis, as described in ISO 22000:2005, 7.4.

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**ISO - ISO/TS
22002-1:2009 -
Prerequisite
programmes on ...**
ISO/TS 22002-4:2013
specifies requirements
for establishing,
implementing and
maintaining
prerequisite
programmes (PRPs) to
assist in controlling
food safety hazards in
the manufacture of
food packaging.

ISO 22002
Page 20/26

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Prerequisite programmes on food safety

Technical documents defining specific PRPs per category, such as ISO/TS 22002-1 (food), ISO/TS 22002-2 (catering), ISO/TS 22002-4 (packaging), ISO TS 22002-6 (feed), NEN/NTA 8059 (transport & storage) and PAS 221 (retail). These documents are not changed.

Additional

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requirements to FSSC 22000 v5 are added to ensure compliance with GFSI guidance.

New update for food safety management standard ... - DNV GL

4) ISO 9001:2015, Quality management systems - Requirements 5) ISO 19011:2011, Guidelines for quality and/or environmental management systems

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auditing 6) ISO
22000:2005, Food
safety management
systems -
Requirements for any
organization in the
food chain 7) ISO/TS
22002-1:2009,
Prerequisite
programmes for food
safety - Part 1: Food

FOOD SAFETY SYSTEM CERTIFICATION 22000

ISO/TS 22002-4:2013

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ISO/TS 22002-4:2013

Food Packaging
Manufacturers use the
ISO/TS 22002-4 -
Prerequisite programs
and design
requirements for food
safety in the
manufacture and
provision of food
packaging.

FSSC 22000
Explained Step-by-

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Step: What is it, who needs ...

Prerequisite programs for packaging manufacturing - ISO/TS 22002-4 Packaging manufacturers that are already certified against ISO 22000 will only need an additional review against ISO/TS 22002-4 and additional FSSC 22000 requirements for certification. AIBI-CS maintains accreditation based on scheme

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owner's requirements.

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